

Biogen Specific Teaching Material

Basic Principles of Safety – LOTO





Questions & Answers

Basic Principles of Safety – LOTO

1. What do you call a mechanism that causes a device to be switched on & off or that relays the flow of electricity?

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1. A mechanism that causes a device to be switched on & off or that relays the flow of electricity is called an actuator (or effector).

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2. LOTO serves as a maintenance safeguard for technical systems and devices, designed to hold a technical system's actuators. (true or false?)

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2. True

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3. Which two main functions does LOTO serve?

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3. LOTO serves to protect against unauthorized access and to prevent unintentional activation of a device or system.

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4. What does LOTO stand for?

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4. LOTO stands for lock out – tag out.

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5. If a lead or seal is broken on an actuator, it will cause the device to shut down. (true or false?)

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5. False. If a lead or seal is broken on an actuator, the device or system is no longer secured.

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6. What must workers do on finding an actuator with a broken seal or lead?

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6. If a seal or lead is broken or breached, one should immediately stop working on it and report it.

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7. Which person is entitled to remove a tag and lock?

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7. The person who installed the LOTO is solely responsible for removing it.

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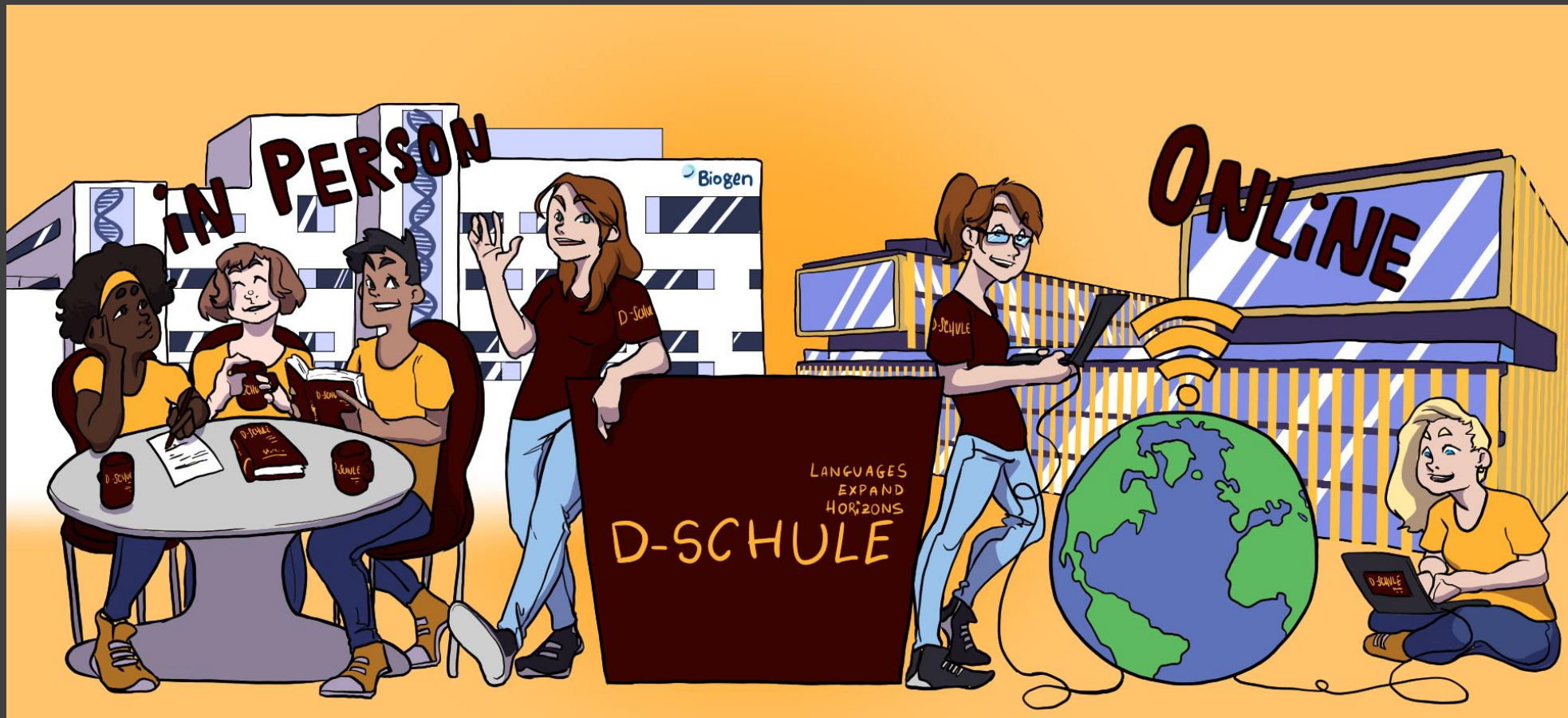
8. Name at least four (4) steps necessary before reactivating a device or system that has LOTO.

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8. Sample answers: Examine procedures and study the official documentation, control the energy system and verify lockout, isolate and disarticulate parts of the machine, (etc.)

Thank you for your attention!

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