

## Basic Principles of Safety – Design Criteria

### Your Objectives:

At the end of this lesson, you should be able to explain why it is important to have design criteria in place.

**Design criteria** is understood to mean those explicit goals which a project has set to have to achieve for it to have a successful, **desired** outcome. Those are then subdivided into primary and **secondary** criteria.

**Primary criteria** are those which constitute **success** whereby, if unsuccessful, a project will not have met its goals. **Secondary criteria** are those features which are highly desirable, but not **essential**.

### Preliminary considerations

- Concentrations of reactants and **products**
- Productivity (volumetric, specific)
- Yield / conversion of product later in process
- Quality
  - **Purity**
  - Sequence
  - Glycosylation
  - Activity (*in vitro*, *in vivo*)

### Design criteria for pharmaceutical product (e.g. antibodies)

Order of importance

1. **Quality**
2. Concentrations of reactants and products
3. Productivity
4. Yield / **Conversion**

## Design criteria for bulk products (low added-value product, e.g. ethanol)

Order of importance

1. Concentrations of **reactants** and products
2. Productivity
3. **Yield** / Conversion
4. Quality

That part of the pharmaceutical quality **assurance** ensures that products are consistently produced and controlled in **conformity** with quality standards and are appropriated for their intended use as required by the product **specification**.