# Introduction to DSP – Cell Separation

## Your Objectives:

At the end of the lesson, you should be able to sequence of steps for **Downstream Processing** (DSP).

## Cell harvesting & cell separation

- 1. Once the DSP (downstream processing) production process has been defined, the moment for product harvesting shall have to be defined.
- 2. The harvesting point will depend on whether the product is a primary, secondary or mixed (a combination of primary and secondary) one.
- 3. Harvesting is usually carried out once:
  - the desired concentration of product (titre) has been achieved (g/L)
  - the cell viability is high so as to avoid cell breakage and higher level of impurities
  - the product quality is maximum

#### A product can be classified as being (either):

- 1. Intracellular, non-secreted
- 2. Secreted into the periplasmic space
- 3. Secreted into a culture medium

#### Intracellular, non-secreted

- Characteristic of bacteria (e.g. E. coli)
- Proteins accumulate inside the cells until the solubility of protein exceeds limit and protein precipitates as inclusion bodies
- Cells must be broken to recover the protein (product)
- Protein must be separated from cell debris, re-solubilized
- DSP begins
- In this state, the product requires unit operations for cell separation from the medium, cell disruption, cell debris removal, product solubilization, aggregates and non-solubles removal.

## Secreted into periplasmic space

- Characteristic of bacteria through which recombinant protein gene has been linked to secretion protein gene (e.g., E. coli)
- Proteins which are accumulated are secreted into the periplasmic space, which is the space between the inner and outer cell wall of Gram-negative bacteria
- Outer cell wall must be broken to recover the protein (i.e. Aducanumab)
- Protein must be separated from cells
- DSP begins
- In this state the product requires unit operations for cell separation from medium, cell wall disruption, cell removal, product recovery.

# Secreted into a medium

- Is characteristic of having eukaryotic cells including most yeast, mycelial fungi and mammalian cells
- Proteins produced are secreted by cell and do not accumulate intracellularly
- Facilitates protein recovery, since it can be in soluble form
- Protein must be separated from cells
- DSP begins
- In this case, state requires unit operations for cell separation from medium usually microfiltration or centrifugation, followed by depth filtration so as to clarify harvest before DSP.

# Methods for cell separation

- Filtration
  - Crossflow filtration (tangential)
  - $\circ$  Hollow fibre
  - Internal spin filter E
  - External spin filter
- Settling devices
- Centrifuges
  - Acoustic wave technology (standing waves: BioSep)
- Hydrocyclones

Protein types: https://en.wikipedia.org/wiki/List of types of proteins

A list of ten proteins in a proteome: <u>https://en.wikipedia.org/wiki/List\_of\_proteins</u>