#### **Biogen Specific Teaching Material**

**Measurement of Variables Critical to Controlling Processes – Conductivity** 



#### **Questions & Answers**



## 1. What does electrical conductivity (specific conductance) represent?





#### 1. It represents a material's ability to conduct an electric current.





## 2. What does the Greek letter ρ represent in electrical engineering?





#### 2. It represents resistivity.





## 3. All three (3) Greek letters / $\sigma$ / $\kappa$ / $\gamma$ / may be used to mean 'electrical conductivity'. (true of false?)





#### 3. It is true.





### 4. While monitoring the value of conductivity, what happens when the conductivity drops to the value of rinse water?





#### 4. It means that the next step in the cycle can begin.





## 5. Name three (3) oxidants which are used in a sanitise cycle for reducing bacterial contamination.





## 5. hydrogen peroxide, ozone, chlorine dioxide, or other chlorine-containing compounds. (possible answers)





#### 6. What is the SI unit of electrical conductivity?





#### 6. Siemens per metre (S/m).





### 7. How can the electrical conductivity of a solution be measured?





### 7. By determining the resistance of the solution between two flat or cylindrical electrodes separated by a fixed distance.





### 8. How can one determine when the next step of the CIP cycle can begin?





# 8. By monitoring the value of conductivity: When the conductivity drops to the value of rinse water, it indicates the next step in the cycle can begin.





### 9. Why are conductivity analyses essential during the CIP process?





# 9. Conductivity analysis during a CIP are essential because they keep track of the amount of fluids needed as well as provide a statement on the status of the cleaning.





#### 10. What is a common occurrence during a CIP?





#### 10. Fluids can often be only partially neutralised in the process.





# 11. Effective analytical measurements are critical, particularly in highly regulated biotech and pharmaceutical industries, for which main reason(s)?





## 11. They ensure high production quality, operational efficiency, and they meet the hygienic standards.





## 12. In the article, how many factors are involved in the CIP process in total?





#### 12. There 5 goals for the CIP process mentioned in the article.



#### Thank you for your attention! D-SCHULE – Your Language School



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